

■ 転造素材径表

ねじの呼び	ピッチ	等級		
		1 級	2 級	3 級
M2	0.4	1.73-1.71	1.70-1.67	1.68-1.64
M2.3	0.4	2.03-2.01	2.00-1.97	1.98-1.94
M2.6	0.45	2.29-2.27	2.26-2.23	2.25-2.2L
M3	0.5	2.66-2.64	2.63-2.60	-
M3.5	0.6	3.10-3.08	3.06-3.03	3.05-3.00
M4	0.7	3.54-3.51	3.49-3.45	-
M4.5	0.75	4.01-3.98	3.96-3.92	3.94-3.88
M5	0.8	4.47-4.44	4.43-4.38	4.40-4.33
M6	1	5.34-5.31	5.30-5.25	5.28-5.21
M7	1	6.34-6.31	6.30-6.25	6.28-6.21
M7	1	6.34-6.31	6.30-6.25	6.28-6.21
M8	1.25	7.18-7.14	7.12-7.07	7.10-7.03
M9	1.25	8.18-8.14	8.12-8.07	8.10-8.03
M10	1.5	9.03-8.99	8.97-8.91	8.94-8.86
M11	1.5	10.02-9.98	9.97-9.91	9.94-9.86
M12	1.75	10.86-10.82	10.79-10.73	10.77-10.69
M14	2	12.70-12.65	12.63-12.56	12.61-12.52
M16	2	14.70-14.65	14.63-14.56	14.61-14.52
M18	2.5	16.38-16.33	16.31-16.23	16.28-16.17
M20	2.5	18.38-18.33	18.31-18.23	18.28-18.17
M22	2.5	20.38-20.33	20.31-20.23	20.28-20.17
M24	3	22.07-22.01	21.98-21.90	21.96-21.85
M27	3	25.03-25.00	24.98-24.89	24.95-24.84
M30	3.5	27.75-27.68	27.66-27.56	27.63-27.50
M33	3.5	30.74-30.68	30.65-30.56	30.62-30.50
M36	4	33.43-33.37	33.33-33.23	33.29-33.16
M39	4	36.43-36.36	36.32-36.22	36.27-36.11
M42	4.5	39.11-39.04	39.01-38.90	38.97-38.82
M45	4.5	42.11-42.04	42.00-41.90	41.96-41.82

■メートル細目ネジ

ねじの呼び	ピッチ	等級		
		1級	2級	3級
M4	0.5	4.16-4.13	4.11-4.07	4.11-4.07
M4.5	0.5	2.03-2.01	2.00-1.97	1.98-1.94
M5	0.5	4.66-4.63	4.61-4.57	4.60-4.55
M6	0.75	5.50-5.47	5.45-5.41	5.44-5.38
M7	0.75	6.50-6.47	6.45-6.41	6.44-6.38
M8	1	7.33-7.30	7.29-7.24	7.27-7.20
M9	1	8.33-8.30	8.29-8.24	8.27-8.20
M10	1.25	9.18-9.14	9.12-9.07	9.10-9.03
M10	1	9.33-9.30	9.28-9.23	9.26-9.19
M12	1.5	11.01-10.97	10.95-10.89	10.93-10.85
M12	1.25	11.17-11.13	11.12-11.06	11.08-10.98
M14	1.5	13.01-12.97	12.95-12.89	12.93-12.85
M16	1.5	15.01-14.97	14.59-14.89	14.93-14.85
M18	2	16.70-16.65	16.62-16.54	16.59-16.48
M18	1.5	17.01-16.96	16.93-16.86	16.91-16.81
M20	2	18.70-18.65	18.62-18.54	18.59-18.48
M20	1.5	19.00-18.95	18.92-18.85	18.90-18.80
M22	1.5	21.00-20.95	20.92-20.85	20.90-20.80
M24	1.5	23.00-22.95	20.92-20.85	20.90-22.80
M26	1.5	25.00-24.95	24.93-24.85	24.90-24.80
M27	1.5	26.00-25.95	25.93-25.85	25.90-25.80
M28	1.5	27.00-26.95	26.93-26.85	26.90-26.80
M30	1.5	29.00-28.95	28.93-28.85	28.90-28.80
M30	1.5	27.75-27.68	27.66-27.56	27.63-27.50
M32	1.5	31.00-30.95	30.93-30.85	30.90-30.80
M33	1.5	32.00-31.95	31.93-31.85	31.90-31.79
M35	1.5	34.00-33.95	33.93-33.85	33.90-33.79
M36	1.5	35.00-34.95	34.93-34.85	34.90-34.79